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## BONDED VEHICULAR GLASS ASSEMBLIES UTILIZING TWO-COMPONENT URETHANES, AND RELATED METHODS OF BONDING ABSTRACT

Bonded vehicular glass assemblies utilizing two-component urethane adhesives to attach dynamic load-bearing attachment members to glass substrates to form a joint suitable for use on a vehicle, and related methods of forming are described herein. In addition, methods of attaching components to glass by use of these adhesives are disclosed. The two-component urethane adhesives utilized in this invention have been found to provide

surprisingly strong bonds between glass and other materials which meet or exceed OEM

requirements, and be particularly well suited for use in vehicles.